

# SABIC® PP 312MK10

## PP IMPACT COPOLYMER

### DESCRIPTION

SABIC® PP 312MK10 is a high flow nucleated polypropylene impact copolymer resin typically used for injection molding applications. Molded parts made from this resin exhibit balanced impact and stiffness.

### TYPICAL APPLICATIONS

SABIC® PP 312MK10 can be used to produce crates, electrical appliances, thin wall and industrial products. This product is not intended for use in medical and pharmaceutical applications.

### TYPICAL PROPERTY VALUES

Revision 20230421

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
@ 230°C/2.16 kg	39	g/10 min	ASTM D1238
<b>Density</b>	905	kg/m <sup>3</sup>	ASTM D1505
<b>MECHANICAL PROPERTIES <sup>(1) (2)</sup></b>			
<b>Tensile Strength at Yield</b>	24	MPa	ASTM D638
<b>Tensile Strength at Break</b>	16	MPa	ASTM D638
<b>Flexural Modulus</b>	1280	MPa	ASTM D790
<b>Izod Impact Strength</b>			
Notched, 23°C	9	kJ/m <sup>2</sup>	ISO 180
Notched, -20°C	5	kJ/m <sup>2</sup>	ISO 180
<b>Rockwell Hardness, R-Scale</b>	86	-	ASTM D785
<b>THERMAL PROPERTIES</b>			
<b>Vicat Softening Point</b>	149	°C	ASTM D1525
<b>Heat Deflection Temperature at 455kPa</b>	118	°C	ASTM D648

(1) Typical values only, not to be construed as specification limits

(2) Test specimen preparation method : Pursuant to ASTM D4101

### PROCESSING CONDITIONS

Typical Processing conditions for 312MK10 are:

Recommended melt temperature : 190 – 230 °C

### STORAGE AND HANDLING

Polypropylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PP resin within 6 months after delivery.



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